

Date: Monday, 9/18/2006 2:30:39 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001. Dart Helicopters Services		Drawing Name	: CABLE	
Job Number	: 28644		Part Number	: D32171	
Estimate Number	: 11382		Drawing Number	: D3217 REV B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 9/18/2006	S.O. No. : N/A	Drawing Revision	: B	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 9/30/2006	
Previous Run	: N/A		Qty:	4	Um: Each
Written By	: <u>dk</u> 06 09 18				
Checked & Approved By					
Comment	: Est. A 04.11.18 New issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
<p>Comment: PURCHASING            Issue P/O: <u>2071</u>             for P/N: 173-VTT-4-66.5            Cable Possible Supplier: Danco            Certificate of Conformity is required</p>		
2.0	173 VTT 4 665	CABLE 
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)            Cable</p>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1            Receive &amp; Inspect For Transit Damage            Ensure certificate of conformity is attached</p>		
4.0	QC6	DIMENSIONAL CHECK 
<p>Comment: DIMENSIONAL CHECK</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1            Identify and Stock            Location: <u>ST92</u> </p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/09/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 9/18/2006 2:30:39 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 28644

Part Number: D32171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

28 06/09/21 (4)

Job Completion



W 06-09-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

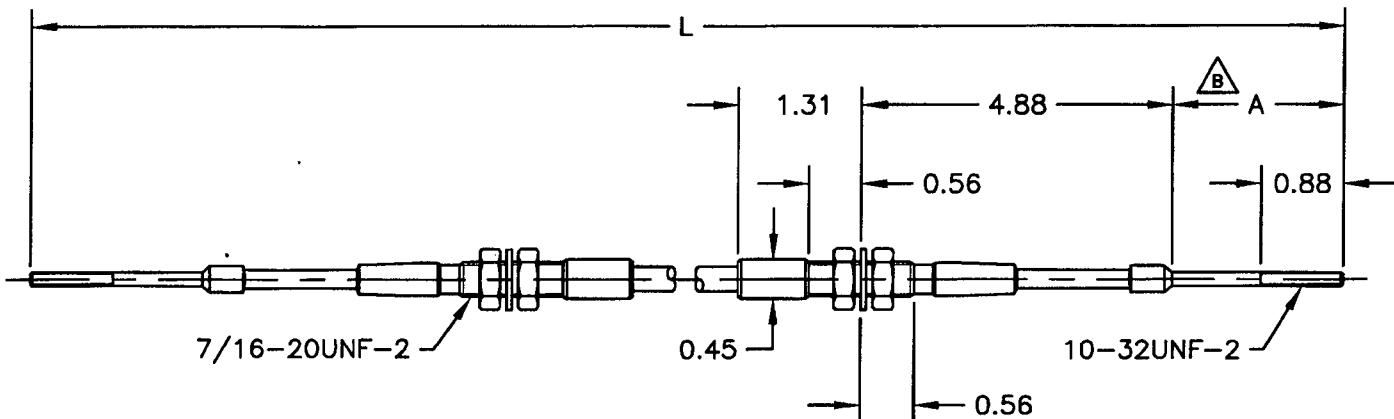
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY <i>BS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JLH</i>	APPROVED <i>MM</i>	DRAWING NO. D3217	REV. B SHEET 1 OF 1
DATE 06.04.06		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	

06.04.18 *ff*



DART P/N  
D3217-1  
D3217-3

TRAVEL (A)  
4"  
4"

OVERALL LENGTH (L)  
66.5"  
80.5"

CABLE CRAFT P/N  
173-VTT-4-66.5  
173-VTT-4-80.5

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
*28644*

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\* SURREY, BRITISH COLUMBIA \*

INVOICE#:7142604  
JOS #Page#: 1  
Date: 09/19/06

711688

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1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

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ODART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O.# 00002071

PST# 787810

VIA FEDEX 15179324-0 REP#% 100 ORD TKR: BM

4.00

4.00

40.00

400.00

4.00

4.00

4.00

4.00

4.00

4.00

4.00

CUSTOM BUILT CABLES. NON-RETURNABLE.  
PLEASE BUILD UP QUANTITY

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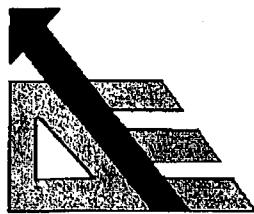
TOLL FREE 1-800-383-2628

SEE REVERSE FOR CONDITIONS

G.S.T. #R-136761772

ORIGINAL

TERMS: NET 30



**Danco**  
EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

**CERTIFICATE OF CONFORMITY**

FOR DART AERO SPACE

This is to certify that the cable(s) listed on our Invoice 7142604 conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. ( Cablecraft).

*The Truck Equipment Specialists*



INVOICE#: 7142604

JOS. #

Page#: 1

Date: 09/19/06

\* SURREY, BRITISH COLUMBIA \*

711688

DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

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TODART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

P.O. # 00002071

PST# 787810

VIA FEDEX 15179324-0 REP#% 100 ORD TKR: BM

4.00 4.00 0.00 173-VTT-4-72 EA 42.63 170.52  
PUSH PULL CABLECUSTOM BUILT CABLES NON RETURNABLE  
PLEASE BUILD AS 173-VTT-4-66-5

85020268280

NO RETURNS ON CUSTOM CABLES, ELECTRICAL COMPONENTS,  
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1155 MacKAY STREET.  
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(306) 721-9575  
FAX 721-2214  
TOLL FREE 1-800-363-2626

Subtotal	10.52
Freight	0.00
GST	10.23
PST	0.00
<b>Grand Total</b>	<b>180.75</b>
Bill Paid	0.00
<b>AMOUNT DUE</b>	<b>180.75</b>

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30

1.5 PCT CHARGED ON OVERDUE ACCOUNTS

SEE REVERSE FOR CONDITIONS